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# A Facile Way to Fabricate High-Performance Solution-Processed n-MoS<sub>2</sub>/p-MoS<sub>2</sub> Bilayer Photodetectors

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## **Abstract**

Two-dimensional (2D) material has many advantages including high carrier mobilities and conductivity, high optical transparency, excellent mechanical flexibility, and chemical stability, which made 2D material an ideal material for various optoelectronic devices. Here, we developed a facile method of preparing MoS<sub>2</sub> nanosheets followed by a facile liquid exfoliation method via ethyl cellulose-assisted doping and utilizing a plasma-induced p-doping approach to generate *t* effectively the partially oxided MoS<sub>2</sub> (p-MoS<sub>2</sub>) nanosheets from the pristine n-type nanosheets. Moreover, an n-p junction type MoS<sub>2</sub> photodetector device with the built-in potentials to separate the photogenerated charges is able to significantly improved visible light response. We have fabricated photodetector devices consisting of a vertically stacked indium tin oxide (ITO)/pristine n-type MoS<sub>2</sub> nanosheets/p-MoS<sub>2</sub>/Ag structure, which exhibit reasonably good performance illumination, as well as high current values in the range of visible wavelength from 350 to 600 nm. We believe that this work provides important scientific insights for photoelectric response properties of emerging atomically layered 2D materials for photovoltaic and other optoelectronic applications.

**Keywords:** Liquid exfoliation method, Partially oxided MoS<sub>2</sub>, Photodetectors

## **Background**

Over the last decade, two-dimensional (2D) nanomaterials have drawn great attention because of their unique structures, large natural abundance, and distinctive properties compared to their bulk forms, and a broad range of applications in catalysis, electronics, energy-storage devices, optoelectronics, and so on [1–11]. In particular, the semiconducting layered transition metal dichalcogenides (LTMDs, e.g., WSe2, WS2, and MoS<sub>2</sub>) have gained significant interest on optoelectronics due to their direct bandgaps, possessing intriguing optical properties suitable for optoelectronic applications in light-emitting diodes and photovoltaics [12–14]. Usually, LTMDs have a unique 2D X–M–X structure in which the transition metal atom layer is sandwiched between two close-packed chalcogen atom layers [1, 2, 15–17].

In this work, we report that a novel liquid exfoliation method via ethyl cellulose-assisted doping can prepare an

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As a prototypical compound of LTMDs, MoS<sub>2</sub> has been extensively studied. Bulk MoS2 is a typical semiconductor with an indirect bandgap. Expectedly, monolayer MoS<sub>2</sub> transistors have been demonstrated with on/ off ratios of 10<sup>8</sup> and ultralow standby power dissipation [17-19]. However, to realize the highly efficient optoelectronic devices based on MoS<sub>2</sub>, it is also important to develop a strategy to prepare ultrathin MoS2 nanosheets and tune the bandgaps with facile process. Several methods, such as mechanical exfoliation (the so-called Scotch tape method), liquid exfoliation, colloidal synthesis, chemical vapor deposition, chemical exfoliation, and electrochemical exfoliation have been developed to prepare ultrathin MoS<sub>2</sub> nanosheets [2, 20–30]. Among these methods, liquid exfoliation not only produces novel materials with the same composition yet dramatically changed electrical properties but also provides a facile way to prepare thin-layer nanosheets, which offers novel opportunities in the optoelectronics applications [17, 31–34].

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excellent thin  $MoS_2$  nanosheets and very effective method to generate the partially oxidized  $MoS_2$  (p- $MoS_2$ ) nanosheets from the pristine n-type nanosheets. Moreover, an n-p junction type  $MoS_2$  photodetector device with the built-in potentials to separate the photogenerated charges can result in significantly improved visible light response. We have fabricated photodetector devices consisting of a vertically stacked indium tin oxide (ITO)/pristine n-type  $MoS_2$  nanosheets/p- $MoS_2$ /Ag structure, which exhibit reasonably good performance illumination, as well as high current values in the range of visible wavelength from 350 to 600 nm. This work provides important scientific insights for leveraging unique optoelectronic properties of 2D materials for photodetector applications.

## **Methods**

## **Material Synthesis**

Molybdenum disulfide (MoS2) nanosheets were synthesized by liquid ultrasound exfoliation as reported in the literature [35, 36]. Typically, MoS<sub>2</sub> power (0.25 g, Aladdin) was dispersed in ethyl cellulose (EC) isopropanol solution (1 % w/v dispersion, 100 ml) in a SEBC bottle. The dispersion was sonicated for 24 h at 60 W in water bath. The resulting dispersion was centrifuged (Desktop High-speed Refrigerated Centrifuge Model TGL-16) at 5000 rpm for 15 min, and then the supernatant liquid was directly collected. Deionized water was mixed with the supernatant liquid (3:4 weight ratio) and subsequently centrifuged at 7500 rpm for 10 min. Whereafter, the lower precipitation was collected and dried. The resulting precipitation was redispersed in ethanol (10 mg/ml). NaCl aqueous solution (0.04 g/ml) was mixed with the redispersion (9:16 weight ratio) and centrifuged at 5000 rpm for 8 min, discarding the supernatant. To debride any residual salt, the resulting  $MoS_2$  precipitation was washed with deionized water and collected by vacuum filtration (0.45  $\mu$ m filter paper). Finally, the  $MoS_2$  nanosheet product was dried as a fine black powder. The final  $MoS_2$  nanosheets were defined as n- $MoS_2$ . For the preparation of p- $MoS_2$  nanosheets, the n- $MoS_2$  powder was taken a UV-ozone plasma treatment for 40 min to completely change to p- $MoS_2$  nanosheets.

### Characterizations

TEM images were taken by a FEI TECNAI G2 F20-TWIN TEM. Raman spectra were recorded on inVia Raman microscope. XPS and UPS measurements were conducted using an ESCALAB 250Xi (Thermo) system. X-ray diffraction (XRD) patterns of the  $MoS_2$  was carried out on a Bruker D8 Focus X-ray diffractometer operating at 30 kV and 20 mA with a copper target ( $\lambda$ = 1.54 Å) and at a scanning rate of 1°/min.

#### **Photodetector Device Fabrication**

All devices were fabricated on pre-treatment ITO glass substrates [37] (sheet resistance <10  $\Omega$ sq<sup>-1</sup>, ShenZhen NanBo Display Technology Co., Ltd.); cleaned sequentially using sonication in acetone, detergent, deionized water, and isopropanol; and then dried under a nitrogen stream, followed by ultraviolet light irradiation. Then, the n-MoS<sub>2</sub> nanosheets (10 mg/ml, in isopropanol) spin coated with 2000 rpm and thermally annealed at 150 °C for 15 min receive a thickness of 80 nm. Thereafter, the p-MoS<sub>2</sub> nanosheets (15 mg/ml, in isopropanol) was spin coated on n-MoS<sub>2</sub> nanosheets layer, followed by thermal annealing at 150 °C for 10 min in atmospheric environment. Eventually, Argentum Ag (150 nm) was deposited over the p-MoS<sub>2</sub> nanosheets layer by thermal

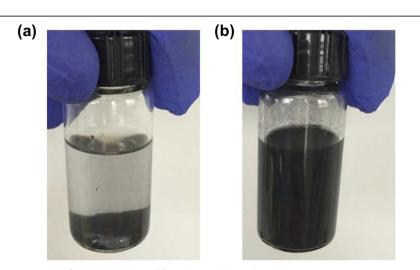
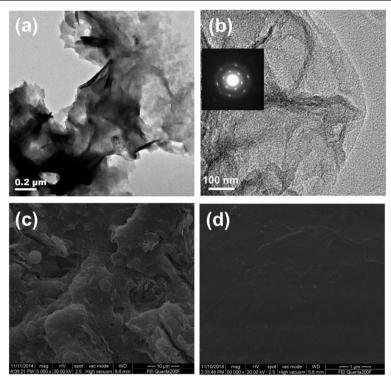


Fig. 1 The images are camera pictures of  ${\bf a}$  pristine  ${\sf MoS}_2$  and  ${\bf b}$   ${\sf MoS}_2$  nanosheets dispersion



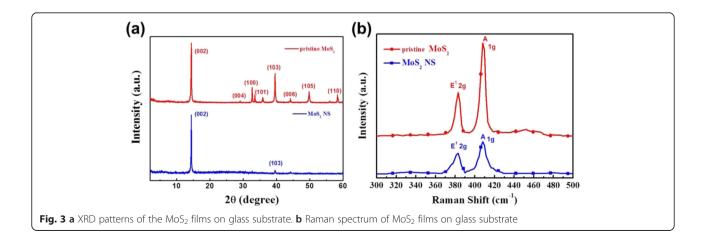
**Fig. 2** The transmission electron microscopy (TEM) images of **a** pristine  $MoS_2$  and **b**  $MoS_2$  nanosheets films on glass substrate, and the *inset* is selected area electron diffraction (SAED) pattern of the  $MoS_2$  nanosheets. The scanning electron microscopy (SEM) images of **c** pristine  $MoS_2$  and **d**  $MoS_2$  nanosheets films on glass substrate

evaporation under a vacuum of  $6\times10^{-6}$  Torr to accomplish the device fabrication. The effective area of one cell was ~1 cm². The photocurrent-voltage curves and I-T curves were measured with a Keithley 2400 source meter and a 150-W Xe lamp light source. The dark current-voltage curves were measured by Keithley 2400 source meter under dark. All the measurements were performed under ambient atmosphere at room temperature. The incident photo-to-electron conversion

efficiency spectrum (IPCE) were detected under monochromatic illumination (Oriel Cornerstone 260 1/4 m monochromator equipped with Oriel 70613NS QTH lamp), and the calibration of the incident light was performed with a monocrystalline silicon diode.

## **Results and Discussion**

The equal concentration of pristine MoS<sub>2</sub> and MoS<sub>2</sub> nanosheets after the liquid ultrasound exfoliation solution



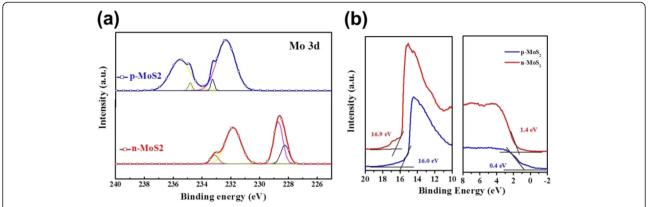


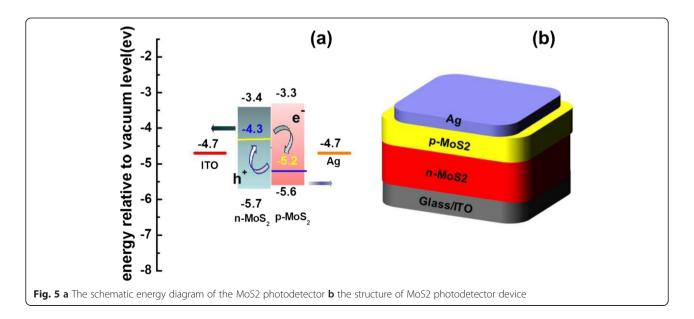
Fig. 4 a Mo 3D region and of X-ray photoelectron spectroscopy (XPS) profiles of MoS<sub>2</sub> nanosheets with or without plasma treatment. **b** The ultraviolet photoelectron spectroscopy (UPS) spectra of MoS<sub>2</sub> nanosheets with or without plasma treatment

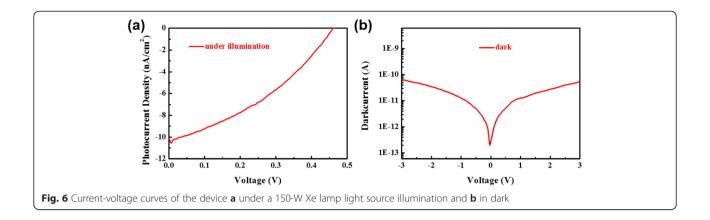
(10 mg/ml) was treated with ultrasound in ethanol for 30 min, respectively. The detailed process is demonstrated in experimental section. The photographs of pristine MoS<sub>2</sub> and MoS<sub>2</sub> nanosheets isopropanol dispersion solutions after ultrasound treatment are shown in Fig. 1. After storing for 48 h, humorous aggregation can be observed in pristine MoS<sub>2</sub> solution (Fig. 1a) and evident MoS<sub>2</sub> particles adhere to the sidewall. In contrast, the MoS<sub>2</sub> nanosheets after the liquid ultrasound exfoliation solution show a highly uniform and homogeneous suspension solution (Fig. 1b), indicating the successful preparation of MoS<sub>2</sub> nanosheets with the good dispensability.

In order to verify the degree of dispersion of exfoliated  $MoS_2$  nanosheets by ethyl cellulose ethanol solution via liquid ultrasound exfoliation, transmission electron microscopy (TEM) and scanning electron microscopy (SEM) were performed (Fig. 2). For comparison, the

morphologies of the pristine MoS<sub>2</sub> nanosheets prepared by 150 °C thermal annealing for 10 min were also determined. All of samples were spin-coated on ITO and tested in the same testing conditions. Figure 2a shows a rough morphology of the pristine MoS<sub>2</sub>, and clearly stacked MoS<sub>2</sub> can be seen. However, Fig. 2b displays an individual MoS<sub>2</sub> sheet with six spot pattern in the selected-area electron diffraction (SAED) of MoS<sub>2</sub>, suggesting that MoS<sub>2</sub> is scattered as individual MoS<sub>2</sub> nanosheet [38, 39]. Also, the severe aggregation of the pristine MoS<sub>2</sub> can be observed in SEM images (Fig. 2c), intriguingly, after being treated by ethyl cellulose ethanol solution via liquid ultrasound exfoliation, MoS<sub>2</sub> nanosheets can fully cover and tightly attach on the ITO substrate with a quite smooth surface morphology (Fig. 2d).

To further verify morphology results, the XRD patterns of pristine and exfoliated  $MoS_2$  nanosheets (Fig. 3a)

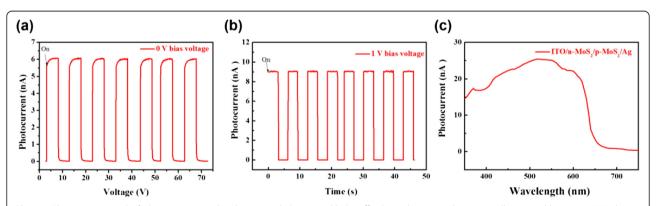




only the peaks of (103) and (002) plane remain after liquid exfoliation which confirms that the  $MoS_2$  nanosheets were successfully striped [40, 41]. Moreover, the disappearance of other peaks could prove that ultrathin  $MoS_2$  nanosheets are tightly deposited on the ITO glass with preferred ductility. The Raman spectrum can once again prove the exfoliation of  $MoS_2$  nanosheets. The two peaks (1 and 2 g) between 360 and 430 cm<sup>-1</sup> are the main peak of  $MoS_2$  [42–44]. After liquid exfoliation, the obvious decrease of the intensity of the two peaks was observed.

It is well known that the  $MoS_2$  nanosheets are n-type semiconductor materials and several researches have been reported that  $MoS_2$  could be changed as a p-type semiconductor material with a relative high work function after UV-ozone plasma treatment. Thus, the properties of  $MoS_2$  nanosheets with or without the UV-ozone plasma treatment were also investigated. Figure 4a is the X-ray photoelectron spectroscopy (XPS) profile of n-MoS $_2$  nanosheets (without plasma treatment) and p-MoS $_2$  nanosheets (with plasma treatment). The Mo 3D

spectra of pristine MoS<sub>2</sub> nanosheets demonstrate outstanding  $Mo^{4+}3d_{5/2}$  and  $Mo^{4+}3d_{3/2}$  bands at 228.7 and 231.5 eV, in agreement with the other works for n-MoS<sub>2</sub> nanosheets. However, the two strong peaks have a notable shift to 235.3 and 232.5 eV, respectively, which is similar with the spectra of MoO<sub>3</sub> [45, 46]. Therefore, it proved that n-MoS<sub>2</sub> nanosheets can be successfully oxidized to p-type materials after UV-ozone plasma treatment. Since the MoS<sub>2</sub> layer is very thin via the spin-coating method, it is important to analyze the bilayer junction existing at the interface of n-MoS<sub>2</sub>/p-MoS<sub>2</sub>. To gain insight into the electronic structures of the n-MoS<sub>2</sub>/p-MoS<sub>2</sub> bilayer junction, we have performed the UPS analysis. The work function was calculated through the difference between the cutoff of the highest binding energy and the photon energy of the exciting radiation. The valence band (VB) can be calculated from the cutoff from the lowest binding energy. As shown in Fig. 4b, after UV-ozone plasma treatment, the work function of the MoS<sub>2</sub> nanosheets has increased from 4.3 to 5.2 eV. The energy



**Fig. 7 a** The output signal of photocurrent under alternating light on and light off, where the entire device was illuminated by a 150-W Xe lamp irradiation. Photoresponse of  $MoS_2$ -based photodetector at a 0-V DC bias voltage. **b** Photoresponse of  $MoS_2$ -based photodetector at 1-V DC bias voltage. **c** The spectral photoresponse vs. wavelength, showing a broad photoresponse range from 350 to 650 nm, which is, the absorption spectrum of the nanohybrid covers the whole energy range of visible light

difference between the Fermi level and valence band maximum is decreased from 1.4 to 0.4 eV, demonstrating the n-type  $MoS_2$  nanosheets change to p-type  $MoS_2$  nanosheets [47].

On the basis of the above results, we have constructed an energy diagram showing the band bending behavior at the n-MoS<sub>2</sub>/p-MoS<sub>2</sub> bilayer junction interface, as shown in Fig. 5a. The n-MoS<sub>2</sub>/p-MoS<sub>2</sub> bilayer junction with a built-in potential promises an excellent photodetector performance with a ITO/n-MoS<sub>2</sub>/p-MoS<sub>2</sub>/Ag device structure (Fig. 5b) which will be discussed later. The photocurrent-voltage curves and the photocurrentvoltage were measured with the Keithley 2400 source meter. As shown in Fig. 6a, b, the device shows the photovoltaic response under a 150-W Xe lamp light source illumination. The result shows the device have a p-n junction inside. In order to understand the photoelectric response properties in more detail and detect potential application in photoelectronic fields, we have performed further experiments of photodetector at a 1-V DC bias as shown in Fig. 7a, b. As seen from Fig. 7a, b, the photocurrent increases at an applied dc bias voltage of 0 and 1 V. Moreover, the photoresponse is steady, prompt, and reproducible during repeated on/off cycles of visible light illumination. More importantly, the n-MoS<sub>2</sub>/p-MoS<sub>2</sub> bilayer junction-based device shows a very broad photoelectric response range from 350 to 600 nm, as shown in Fig. 7c, and therefore, the n-MoS<sub>2/p</sub>-MoS<sub>2</sub> bilayer junction can harvest nearly the whole energy range of visible light.

## **Conclusions**

We have demonstrated a high-quality  $n\text{-MoS}_2/p\text{-MoS}_2$  bilayer junction-based device to achieve the high performance photoresponse which can harvest nearly the whole energy range of visible light. Excellent, thin exfoliated  $\text{MoS}_2$  nanosheets are realized by a facile liquid exfoliation, changing the n-type  $\text{MoS}_2$  nanosheets to p-type  $\text{MoS}_2$  nanosheets via a simple plasma treatment. This work shows that thin  $\text{MoS}_2$  nanosheets can be fully integrated into the photodetector manufacturing process, which holds promise for realizing 2D materials in a variety of optical electronic and optical devices.

### **Competing Interests**

The authors declare that they have no competing interests.

## **Authors' Contributions**

JY carried out the experiments. JY, XIL, JjZ, and QL participated in the design of the study. JY and XIL conceived of the study, participated in its design and coordination, and helped draft the manuscript. All authors read and approved the final manuscript.

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